

# 3/2-, 5/2- and 5/3-way Solenoid Valves for process pneumatics

- High flow-rate capacity
- Reduced power consumption
- Single or manifold mounting
- Standard-, Ex m and Ex i versions
- Threaded port G 1/4" or NAMUR flange



Cable plug Timer unit







Type 8600 Dosing control



globe valve

Type 2012 Type 2030 Single-seat



Diaphragm valve

The Type 6518 is a servo-assisted 3/2-way valve and the Type 6519 is a 5/2 or 5/3-way valve. Together, they form a product line. The valves can be used individually or in blocks.

The valves work without a continuous air consumption and are used for the pneumatic control of double or single-acting actuators. A solenoid valve Type 6014 is used as a pilot.

The use of high quality materials makes it possible to use these valves in the open air and under chemical atmospheres. The product line contains units with Ex-Approvals and NAMUR flange interface.

Valves with circuit function C, D and H monostable are certified acc. IEC 61508 as SIL2.

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General technical data	
<b>Orifice</b> Type 6518 Type 6519	DN 8 mm DN 6, 8 and 9 mm
Body material Type 6518 Type 6519 Thread insert material	Polyamide, reinforced Polyamide (5/2-way), aluminium (5/3-way) Brass or stainless steel
Seal material Type 6518 Type 6519	NBR and PUR NBR, NBR and PUR
Pneumatic connection Supply ports 1,3,5 Service ports 2 and 4	Threaded port G1/4", can also be flanged Threaded port G1/4" or NAMUR flange
Electrical connection	Tag connectors acc. to DIN EN 175301-803 (previously DIN 43650) Form A
Operating voltage	24 V DC 24/110/230 V, 50-60 Hz
Voltage tolerance	±10%
Media	Lubricated or non-lubricated compressed air, neutral gases. Technical vacuum on request
Media temperature	-10 to +50°C
Ambient temperature Standard version Ex m version Ex i version	-25 to +55° C -25 to +50° C -25 to +55° C
Ambient conditions	Open air, chemical atmosphere
Protection class	IP 65 with cable plug
Installation	As required, preferably with actuator upright







Type 6518/6519 standard (with tag connector acc. to DIN EN 175301-803 Form A, without cable plug)



Type 6518 and the Type 6519 together form a product line. Both types can be mounted on a pneumatic module. The valve width of 32 mm allows high flow rates. A solenoid valve Type 6014 is used as a pilot. The valves can be used individually or in blocks.

Power consumption					
Inrush	Hold (hot	coil)			
AC [VA]	AC [VA/W	] DC [W]			
11	6/2	2			
Response tin	nes 1)				
Opening Closing		20 [ms] 40 [ms]			

Technical data Orifice DN 8.0 and 9.0 mm **Body materials** Type 6518 Pilot valve and main Polyamide, reinforced Type 6519 Pilot valve Polyamide Main valve 5/2-way; polyamide, 5/3-way; aluminium Thread insert material Brass (stainless steel on request) Seal materials NBR, NBR and PUR Pneumatic connection Supply ports 1,3,5 Threaded port G 1/4, can also be flanged Service ports 2 and 4 Threaded port G 1/4 (on request NPT 1/4) **Electrical connection** Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650) **Protection class** IP65 with cable plug Operating voltage 24 V/DC, 24/110/230 V, 50-60 Hz Voltage tolerance ±10% 2 W (100% continuous rating) Power consumption coil -25 to +55°C **Ambient temperature** Media Lubricated or non-lubricated compressed air, neutral gases Technical vacuum on request **Environmental** Open air, chemical atmosphere conditions

### Ordering chart valves with manual override (without manual override on request)

Circuit	Orifice [mm]	Seal material body	Port connection threaded port	Q <sub>nn</sub> value air <sup>1)</sup> [I/min]	Pressure range² [bar]	Weight [g]	Nominal power [W]	Voltage/ frequency [V/Hz]	Item no.
Type 6518 standard - thread insert ma	aterial bi	ass, threaded	port 1 and	3 can also	be flanged	l; without	cable plug	(see Accessorie	s p. 10)
C 2	8.0	NBR and	G 1/4	1300	2-8	370	2	024/DC	132 457
12 📆 🔭 10		PUR						024/50-60	132 458
3/2-way valve, servo-assisted, in		(polyamide)						110/50-60	132 459
de-energized position port 2 exhausted								230/50-60	132 460
D 2	8.0	NBR and	G 1/4	1300	2-8	370	2	024/DC	132 461
10 T WW12		PUR						024/50-60	132 462
3/2-way valve, servo-assisted, in de-		(polyamide)						110/50-60	132 463
energized position port 2 pressurized								230/50-60	132 464
Type 6519 standard - thread insert ma	aterial bi	ass, threadec	l port 1, 3 an	d 5 can als	o be flange	ed; withou	t cable plug	g (see Accessori	es p. 10)
H 4(B) 2(A)	8.0	NBR and	G 1/4	1300	2-8	450	2	024/DC	132 465
7 T 12 5(S) 3(R)		PUR (polyamide)						024/50-60	132 466
1(P) 5/2-way valve, servo-assisted, in de-		, , .						110/50-60	132 467
energized position port 2 pressurized, port 4 exhausted								230/50-60	132 468
L 4 2	9.0	NBR	G 1/4	1300	3-10	720	2	024/DC	132 469
14 7 7 7 7 12		(aluminium)						024/50-60	132 470
5/3-way valve, servo-assisted, in middle								110/50-60	132 471
position all ports locked								230/50-60	132 472
N 4 2	9.0	NBR	G 1/4	1300	3-10	720	2	024/DC	132 473
14 7 1 12		(aluminium)						024/50-60	132 474
51 3								110/50-60	132 475
5/3-way valve, servo-assisted, in middle position ports 2 and 4 exhausted								230/50-60	132 476

- 1) Flow rate: QNn value air [I/min]: Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference
- 2) Pressure values [bar]: Gauge pressures with respect to the prevailing atmospheric pressure
- Manifold assembly see page 8 Accessories see page 10 Dimensions see page 11

Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238. Opening: Pressure rise 0 to 90% Closing: Pressure drop 100 to 10%





## Type 6518/6519 Ex m (with moulded cable, 3 m long, terminal box on request)



The approval Ex m is achieved by the mounting of an approved push-over coil. The cable connection and the cable are non-detachable and sealed together with the valve. The valves can be used individually or in blocks.

Response times 1)	
Opening	20 [ms]
Closing	50 [ms]

<sup>&</sup>lt;sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238. Opening: Pressure rise 0 to 90%, Closing: Pressure drop 100 to 10%

Technical data	
Orifice	DN 8.0 and 9.0 mm
Body materials	
Type 6518	
Pilot valve and main	Polyamide, reinforced
valve Type 6519	
Pilot valve	Polyamide
Main valve	5/2-way; polyamide, 5/3-way; aluminium
Thread insert material	Brass (stainless steel on request)
Seal materials	NBR, NBR and PUR
Pneumatic connection	
Supply ports 1,3,5	Threaded port G 1/4, can also be flanged
Service ports 2 and 4	Threaded port G 1/4 (on request NPT 1/4)
Electrical connection	Moulded cable, 3 m (non-detachable),
	Terminal box on request
Protection class	IP65
Approval	II 2G Ex m II T 5 PTB 00 ATEX 2129X
	II 2DIP 65T 100°C
Operating voltage	24/110/230 V/UC
Voltage tolerance	±10%
Power consumption coil	3 W (100% continuous rating)
Ambient temperature	-25 to +50°C
Media	Lubricated or non-lubricated compressed air, neutral gases
on request	technical vacuum
<b>Environmental conditions</b>	Open air, chemical atmosphere
For use in zone	1, 2, 21 and 22

## Ordering chart valves with manual override (without manual override on request)

Circuit function	Orifice [mm]	Seal material body	Port connection threaded port [inch]	Q <sub>Nn</sub> value air ¹) [I/ min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Nominal power [W]	Voltage/ frequency [V/Hz]	Item no.
Type 6518 Ex m - thread insert materia	al brass	, threaded por	t 1 and 3 car	n also be fla	anged; with	moulded	cable, 3 m	long <sup>3)</sup>	
C 2	8.0	NBR	G 1/4	1300	2-8	600	3	024/UC	134 716
12 W 10		and						110/UC	134 717
1 13		PUR						230/UC	134 718
3/2-way valve, servo-assisted, in de-energized position port 2 exhausted		(polyamide)							
D 2_	8.0	NBR	G 1/4	1300	2-8	600	3	024/UC	134 719
10 10 10	0.0	and	G 1/4	1300	2-0	000	3	110/UC	134 719
1 3		PUR						230/UC	134 721
3/2-way valve, servo-assisted, in de-		(polyamide)						230/00	104 721
energized position port 2 pressurized									
Type 6519 Ex m - thread insert materia	al brass	, threaded por	t 1, 3 and 5 o	can also be	flanged; w	ith moulde	ed cable, 3	m long <sup>4)</sup>	
H 4(B) 2(A)	8.0	NBR	G 1/4	1300	2-8	700	3	024/UC	134 722
√		and PUR						110/UC	134 723
5/2-way valve, servo-assisted, in de-		(polyamide)						230/UC	134 724
energized position port 2 pressurized,		(polyaniao)							
port 4 exhausted									
L 4 2	9.0	NBR	G 1/4	1300	3-10	1,100	3	024/UC	134 725
14 7 7 7 7 7 7 7 12		(aluminium)						110/UC	134 726
51 3								230/UC	134 727
5/3-way valve, servo-assisted, in middle									
position all ports locked  N 4 2	9.0	NBR	G 1/4	1300	3-10	1,100	3	024/UC	134 728
14 7 7 7 7 7 7 7 12	9.0	(aluminium)	G 1/4	1300	3-10	1,100	3		
5 3		(Granninann)						110/UC	134 729
5/3-way valve, servo-assisted, in middle								230/UC	134 730
position ports 2 and 4 exhausted									

<sup>1)</sup> Flow rate: QNn value air [l/min]: Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference 2) Pressure values [bar]: Gauge pressures with respect to the prevailing atmospheric pressure 3) Versions with terminal box on request 4) Circuit function H (5/2-way) as impulse version on request

Manifold assembly see page 8

Accessories see page 10

**Dimensions** see page 13





### Type 6518/6519 Ex i (with tag connector acc. to DIN EN 175301-803 Form A, without cable plug)



The intrinsically-safe Type 6518 Ex i and 6519 Ex i valves consist of an intrinsically-safe pilot control and a pneumatic amplifier. The diaphragm-controlled valve seats work with very low friction, ensuring reliable switching of the valve, even after long shutdown periods.

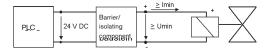
Technical data	
Orifice	DN 8.0 mm
Body materials	
Pilot valve	Stainless steel 1.4305 or brass
Main valve	Polyamide, glass-fibre reinforced
Thread insert material	Stainless steel or brass, nickel-plated
Seal materials	FPM, NBR and PUR
Pneumatic connection Supply ports 1,3,5 Service ports 2 and 4	Threaded port G 1/4" Threaded port G 1/4"
Electrical connection	Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650) for cable plug Type 2508 (not included, see accessories). Ensure correct polarity!
Protection class	IP65 with cable plug
Ambient temperature	-25 to +55°C
Media	Lubricated or non-lubricated compressed air,
	instrument air, nitrogen
<b>Environmental conditions</b>	Open air, chemical atmosphere
For use in zone	1, 2, 21 and 22

Response times 1)	
Opening	75 [ms] 115 [ms]
Closing	r ro [ms]

Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238. Opening: Pressure rise 0 to 90%, Closing: Pressure drop 100 to 10%

#### Note

These units may only be used in explosive atmospheres in the manner approved by the Federal Institute of Physics and Technology (PTB), i.e., the permissible maximum electrical values must be complied with. Suitable barriers and isolating modules are available for this.



The valve is intended for operation on 24 VDC outputs via the intermediate switching of a corresponding intrinsically-safe operating resource (isolating module or barrier).

If required, request the "Recommended Barrier and Isolating Module" data sheet.

Electrical data - Coil AC10 Ex i						
Approval	II 2G Ex ia IIC T6 PTB 01 ATEX 2101 II 2D Ex ia D21 T 80°C					
Functional values for the valve switching function <sup>1)</sup>	at +20°C at +55°C					
Minimum switching current Nominal resistance of the coil Minimum terminal voltage	29 mA 310 Ω 9.0 V	29 mA 360 Ω 10.4 V				
Permissible maximum values acc. to certificate of conformity	05 V					
Ui Ii Pi	35 V 0.9 A 1.1 W					

<sup>1)</sup> With high-impedance coil on request

## Ordering chart valves without manual override (with manual override and high-impedance coil on request)

Officuit function	Orifice [mm]	Seal material body	Port connection threaded port [inch]	QNn value air <sup>1)</sup> [I/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Body material pilot valve	Pilot air thread insert material	Item no.
Type 6518 EX Without cable plug	g (see a	ccessories p	age10)						
<b>C</b>  2							C+ -+	St. st.	145 111
12 7 10	8.0	NBR and PUR	G 1/4	1300	2-8	580	St. st. 1.4305	brass, nickel plated	144 486
3/2-way valve, servo-assisted, in de- energized position port 2 exhausted		(polyamide)					brass	brass, nickel plated	147 253
Type 6519 Ex i without cable plug	i19 Ex i without cable plug (see accessories page10)								
H 4(B) 2(A)		NBR					St. st.	St. st.	144 484
5(S) 3(R) (P) (P) 5/2-way valve, servo-assisted,	8.0	and PUR	G 1/4	1300	2-8	670	1.4305	brass, nickel plated	144 485
in de-energized position port 2 pressurized, port 4 exhausted		(polyamide)					brass	brass, nickel plated	147 252

<sup>1)</sup> Flow rate: QNn value air [I/min]: Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference

2) Pressure values [bar]: Gauge pressures with respect to the prevailing atmospheric pressure

Accessories see page 10 Dimensions see page 14



### Type 6519 NAMUR standard (with tag connector acc. to DIN EN 175301-803 Form A, without cable plug)



The valve bodies of Type 6519 NAMUR are identical with the Ex m variants. The difference is in the coils, which are laid out and approved in different ways. By changing the coil on the valve body, it is possible to easily convert from Non-Ex operation to Ex operation (or vice versa). The coils are designed to be push-over and can be locked in  $4\times90^\circ$  displaced positions and be positioned any where in-between.

Technical data				
Orifice	DN 6.0 mm			
Body materials				
Pilot valve and main valve	Polyamide (PA)			
Thread insert material	Brass, nickel-plated or stainless steel			
Seal material	NBR and PUR			
Pneumatic connection Supply ports 1,3,5 Service ports 2 and 4	Threaded port G 1/4" NAMUR flange			
Electrical connection	Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650)			
Protection class	IP65 with cable plug			
Operating voltage	24/110/230 V/UC (direct or universal current)			
Voltage tolerance	±10%			
Duty cycle	100 % continuous rating			
Ambient temperature	-25 to +55°C			
Media	Compressed air, nitrogen, instrument air			
Environmental conditions	Slightly aggressive, also open air			

Power consumption					
Inrush	Hold (hot coil)				
AC [VA]	AC [VA/W] DC [W]				
11	6/2	2			

Response times 1)	
Opening	20 [ms]
Closing	40 [ms]

<sup>&</sup>lt;sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238. Opening: Pressure rise 0 to 90%, Closing: Pressure drop 100 to 10%

### Ordering chart valves with manual override (without manual override on request)

### without cable plug (see accessories page10)

Circuit	Orifice [mm]	Seal material body	Thread insert material <sup>1)</sup>	Port connection threaded port [inch]	Q <sub>Nn</sub> value air <sup>2)</sup> [I/min]	Pressure range³ [bar]	Weight [g]	Power consumption [W]	Voltage/ frequency [V/Hz]	Item no.
C 42									024/DC	131 425
12 T T T T T T T T T T T T T T T T T T T		NBR							024/50-60	131 426
3/2-way valve with exhaust recycling,	6.0	and	stainless	G 1/4	900	2-8	460	2	110/50-60	131 427
in de-energized position port 2 fed back internally		PUR	steel						230/50-60	131 428
4(B) 2(A)									024/DC	131 421
14   12   12   5(S) 3(R)		NBR	brass,						024/50-60	131 422
1(P) 5/2-way valve, servo-assisted, in de-	6.0	and PUR	nickel-	G 1/4	900	2-8	460	2	110/50-60	131 423
energized position pressure port 1 connected to port 2, output 4 exhausted			plated						230/50-60	131 424

- 1) If the connectors are from stainless steel, the mounting screws will also be from stainless steel
- 2) Flow rate: QNn value air [I/min]: Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference
- 3) Pressure values [bar]: Gauge pressures with respect to the prevailing atmospheric pressure

All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up.

Accessories see page 10

Dimensions see page 15





### Type 6519 NAMUR Ex m (with moulded cable) or Ex me (with terminal box)



Type 6519 NAMUR Ex m NAMUR valve for process plants switches reliably, even when fully restricted. The valve made out of premium polyamide can be operated either as a 5/2 or a 3/2-way version through different mounting plates. The solenoid valve Type 6014 with a coil approved for use in hazardous areas is connected as a pilot. The NAMUR flange interface allows easy assembly on different pneumatic actuators on the spot.

The valve bodies are identical with the Type 6519 NAMUR standard version. The difference between the valves is in the coils, which are laid out and approved in different ways. By changing the coil on the valve body, it is possible to easily convert from Non-Ex operation to Ex operation (or vice versa). Coil versions with moulded cable are designed to be push-over and can be locked in  $4\times 90^{\circ}$  displaced positions and be positioned any where in-between.

Technical data	
Orifice	DN 6.0
Body materials	
Pilot valve and main valve	Polyamide (PA)
Thread insert material	Brass, nickel-plated or stainless steel
Seal material	NBR and PUR
Pneumatic connection Supply ports 1,3,5 Service ports 2 and 4	Threaded port G 1/4" NAMUR flange
Protection class	IP65
Approval	II 2G Ex m II T 5 PTB 00 ATEX 2129X II 2DIP 65T 100°C II 2G Ex e mb IIC T5 Gb PTB 02 ATEX 2094 X (for terminal box) EX e mb IIC T5 IEC Ex PTB 09.0064X (for terminal box)
Operating voltage	24/110/230 V/UC (universal current)
Voltage tolerance	±10%
Duty cycle	100% continuous rating
Ambient temperature	-25 to +55°C -25 to +50°C (for terminal box 4)
Media	Lubricated or non-lubricated compressed air, nitrogen, instrument air
Environmental conditions	Slightly aggressive, also open air

Response times 1)	
Opening	20 [ms]
Closing	40 [ms]

<sup>&</sup>lt;sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238. Opening: Pressure rise 0 to 90%, Closing: Pressure drop 100 to 10%

### Ordering chart valves with manual override (without manual override on request)

Circuit function	Orifice [mm]	Seal material body	Thread insert material <sup>1)</sup>	Port connection threaded port [inch]	QNn value air ²⟩ [I/min]	Pressure range <sup>3</sup> [bar]	Weight [g]	Power consumption [W]	Voltage/ frequency [V/Hz]	Item no.							
4 2	Versi	on acc. t	o Ex m, wit	h 3 m long	moulded	cable											
									024/UC	131 631							
315			stainless steel	G 1/4	900	2-8	650	3	110/UC	131 632							
· ·		NBR	NBR	31001						230/UC	131 633						
3/2-way valve, with exhaust air return, in de-energized position	6.0	and PUR							024/UC	131 627							
port 2 exhausted internally					TOR		1 011		1 010	brass, nickel-	G 1/4	G 1/4 900	2-8	650	3	110/UC	131 628
or				plated						230/UC	131 629						
4(D) 0(A)	Versi	on acc. t	o Ex me, w	ith termina	I box with	out fuse	(see A	ccessories	p. 10)								
H 4(B) 2(A)			stainless	0.444	222			<b>5</b> 0	024/UC	139 067							
5(S) 3(R) 12		NBR	steel	G 1/4	900	2-8	690	54)	230/UC	139 069							
1(P) 5/2-way valve, servo-assisted,	6.0	and	la una na						024/UC	427 978							
in de-energized position pressure		PUR	brass, nickel-	G 1/4	900	2-8	690	5 <sup>4)</sup>	110/UC	139 065							
port 1 connected to port 2, port 4 exhausted			plated						230/UC	139 066							

 $<sup>^{\</sup>mbox{\tiny 1)}}$  If the connectors are from stainless steel, the mounting screws will also be from stainless steel

All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up.



<sup>2)</sup> Flow rate: QNn value air [I/min]: Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference

<sup>&</sup>lt;sup>3)</sup> **Pressure values [bar**]: Gauge pressures with respect to the prevailing atmospheric pressure.

 $<sup>^{4)}</sup>$  5W T5  $\rightarrow$  Tu 50°C, 7W T4  $\rightarrow$  Tu 55°C





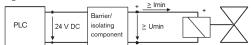
## Type 6519 NAMUR Ex i (with tag connector acc. to DIN EN 175301-803 Form A, without cable plug)



The Type 6519 NAMUR Exivalve is used for the pneumatic control of double or single-acting actuators with a NAMUR adapter plate flange. The circuit function can easily be changed using an adapter plate. In the 3/2-way function, feedback of the exhaust air takes place in the spring area of the armature drive. The diaphragm-controlled valve seats work with very low friction, ensuring reliable switching of the valve even after long shutdown periods and at ambient temperatures below 0  $^{\circ}\text{C}$ . The valves work without a continuous air consumption.

#### Note

The units may only be used in explosive atmospheres in the manner approved by the Federal Institute of Physics and Technology (PTB), i.e., the permissible maximum electrical values must be complied with. Suitable barriers and isolating modules are available for this.



The valve is intended for operation on 24 VDC outputs via the intermediate switching of a corresponding intrinsically-safe operating resource (isolating module or barrier). If required, request the "Recommended Barrier and Isolating Module" data sheet.

Technical data	
Orifice	DN 6.0 mm
Body materials	
Pilot valve	Stainless steel 1.4305 or brass
Main valve	Polyamide, glass-fibre reinforced
Thread insert material	Stainless steel or brass, nickel-plated
Seal materials	FPM, NBR and PUR
Pneumatic connection Supply ports 1,3,5 Service ports 2 and 4	Threaded port G 1/4" NAMUR flange acc. to VDI/VDE 3845
Electrical connection	Tag connector acc. to DIN EN 175301-803 Form A (previously DIN 43650) for cable plug Type 2508 (see Accessories). Ensure correct polarity!
Protection class	IP65 with cable plug
Ambient temperature	-25 to +55°C
Media	Lubricated or non-lubricated compressed air, instrument air, nitrogen
<b>Environmental conditions</b>	Open air, chemical atmosphere
Response times 1) [ms]	Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.     Opening: Pressure rise 0 to 90%

Electrical data						
Approval	II 2G Ex ia IIC T6 PTB 01 ATEX 2101 II 2D Ex ia D21 T 80°C					
Functional values for valve switching function 1)	at +20°C at +55°C					
Minimum switching current Nominal resistance of the coil Minimum terminal voltage	29 mA 310 Ω 9.0 V	29 mA 360 Ω 10.4 V				
Permissible maximum values acc. to certificate of conformity Ui li Pi	35 V 0.9 A 1.1 W					

Opening: Pressure rise 0 to 90%,

Closing: Pressure drop 100 to 10%

Opening

Closing

75

115

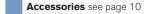
# Ordering chart valves without manual override (with manual override and high-impedance coil on request)

### without cable plug (see accessories page10)

Circuit	Orifice [mm]	Seal material body	Port connection threaded port [inch]	Q <sub>nn</sub> value air <sup>1)</sup> [I/min]	Pressure range²) [bar]	Weight [g]	Body material pilot valve	Material for control air bush	Item no.
C 42							St. st.	St. st.	144 482
3/2-way valve, with exhaust air return, in de- energized position port 2 exhausted internally		NBR and					1.4305	brass, nickel-plated	144 483
Or H  14   12   12   12   12   12   12   12	6.0	PUR (polyamide)	G 1/4	900	2-8	670	brass	brass, nickel-plated	147 244

- 1) Flow rate: QNn value air [I/min]: Measured at +20°C, 6 bar pressure at valve inlet, 1 bar pressure difference
- 2) Pressure values [bar]: Gauge pressures with respect to the prevailing atmospheric pressure

All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up. All valves have mounting plates and tag connectors acc. to DIN EN 175301-803 Form A (previously DIN 43650) and are supplied without cable plug (see Accessories p. 10)



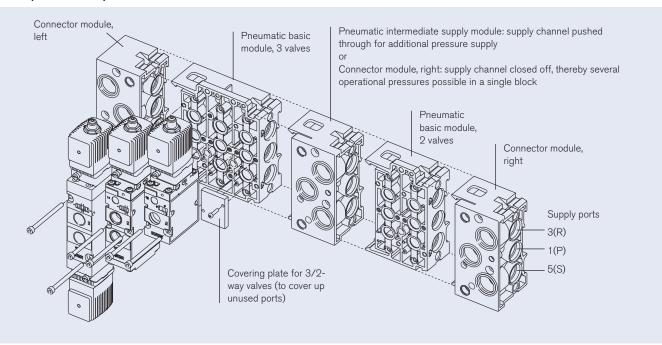
<sup>1)</sup> With high-impedance coil on request



## Pneumatic modules Type MP07

Single modules or pre-mounted blocks are available.

### Example of a complete valve block



#### Note when ordering complete valve blocks:

Please list the modules in the block assembly from right to left, as shown in the ordering example. Valves with NAMUR Flange. Ex i coil or Ex versions with terminal boxes are not suitable for block mounting.

### Ordering example for Type 6518 with Type MP07

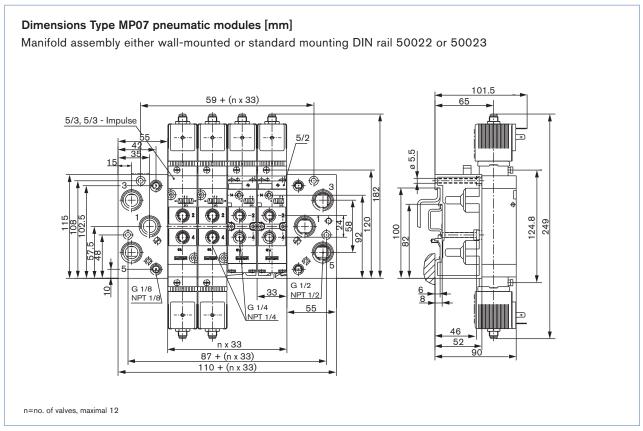
No.	Unit	Item no.
1	Connector module right, G1/2	635 331
1	Pneumatic basic module, 2 valves	635 319
1	Pneumatic basic module, 3 valves	635 343
1	Connector module left, G1/2	635 324
5	Valves	132 457

## Ordering chart for Type MP07 pneumatic modules

Version	Item no.
Connector module right G1/2	635 331
Intermediate supply module	637 505
Pneumatic basic module, 2 valves universal (for 3/2-, 5/2- and 5/3-way)	635 319
Pneumatic basic module, 3 valves universal (for 3/2-, 5/2- and 5/3-way)	635 343
Connector module left G1/2	635 324
Covering plate for 5/2- and 5/3-way (to cover unused valve positions)	635 335
Covering plate for 3/2-way (to cover unused connections)	635 337



## Type MP07 pneumatic modules, continued



Valve assembly on pneumatic modules Type MP05 using the supplied M4 screws



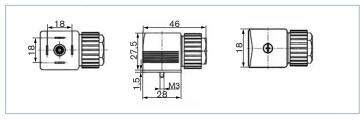
### **Accessories**

### Cable plug Type 2508 acc. to DIN EN 175301-803 Form A

The delivery of a cable plug includes the flat seal and the fixing screw. For other cable plug versions acc. to DIN EN 175301-803 Form A (previously DIN 43650) with integrated circuitry, see datasheet Type 2508.



## Dimensions Type 2508 [mm]



## Ordering chart cable plug Type 2508

Circuitry	Voltage	Item no.					
For standard version 6518/19 Fixing screw in steel (galvanised and chrome-plated)							
without circuitry	0 - 250 V	008 376					
with LED	12 - 24 V	008 360					
with LED and varistor	12 - 24 V	008 367					
with LED and varistor	200 - 240 V	008 369					
For Ex i version 6519							
Fixing screw in stainless steel 1.4404 and blue compression gland nut							
without circuitry 0 - 250 V 438 574							
for further versions see datasheet 2508							

## **Ordering chart further Accessories**

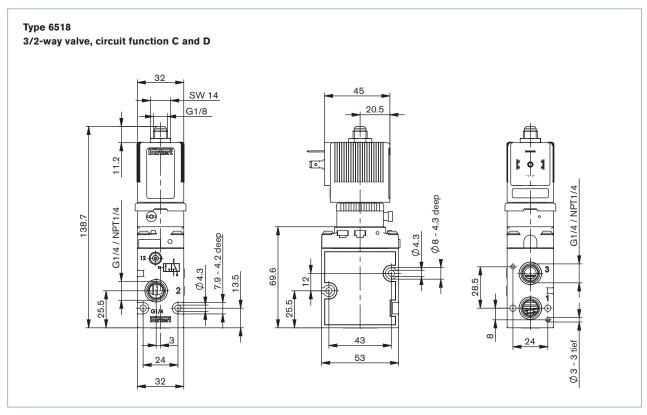
Accessory	Feature	Item no.
Cap nut	Cap nut in stainless steel for additional protection of the exhaust air channel from the penetration of damp	649 554
Blanking plug	G 1/8"	780 141
	G 1/4"	780 142
	G 1/2"	780 144
Silencer	G 1/8"	005 305
	G 1/4"	005 064
	G 1/2"	005 062
Labelling plate	64 pieces	635 416

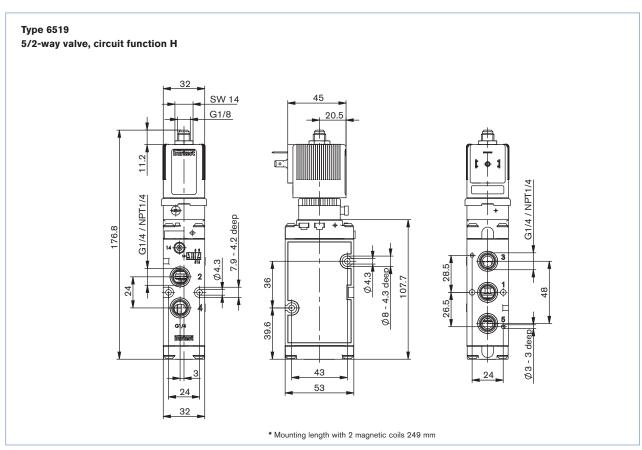
### Semi-delay fuse for 6519 NAMUR Ex m

Voltage [V]	Max. current [mA]	Item no.
24 V	315 mA	153 733
110 V	50 mA	153 716
230 V	32 mA	153 715



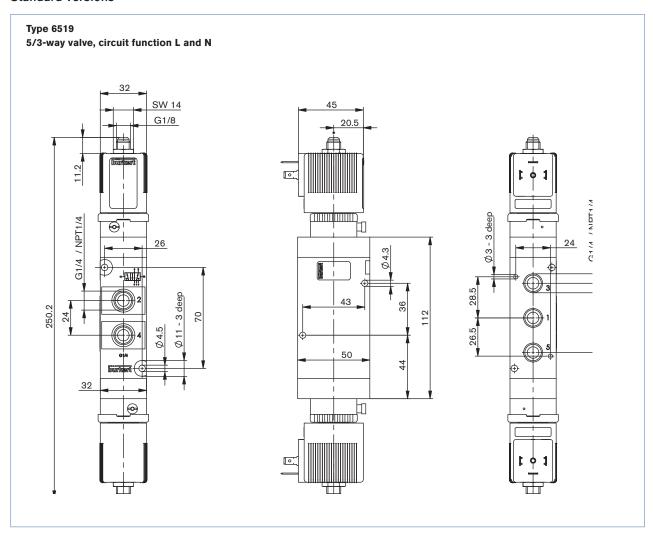
### Standard versions







### Standard versions



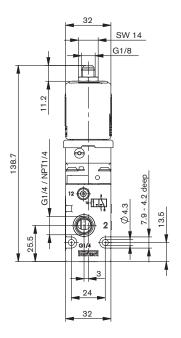


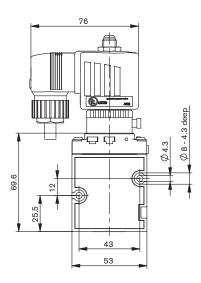
### Ex m/me versions

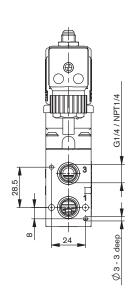


### Type 6518 3/2-way valve, circuit function C and D

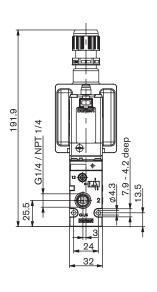
with moulded cable, 3 m long (Ex m)

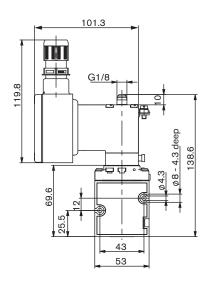


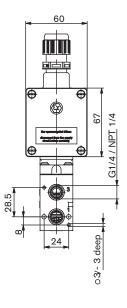




### with terminal box (Ex me)



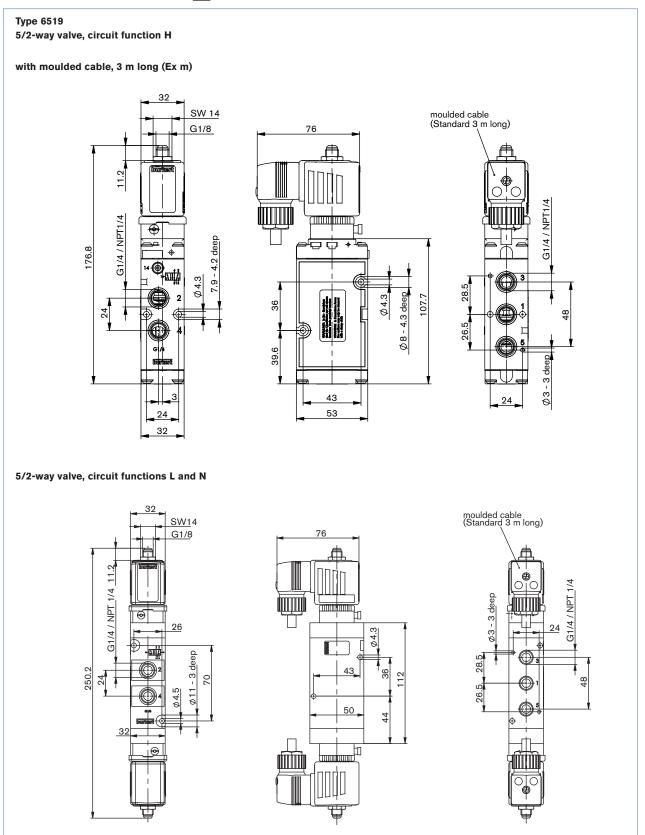






### Ex m/me versions

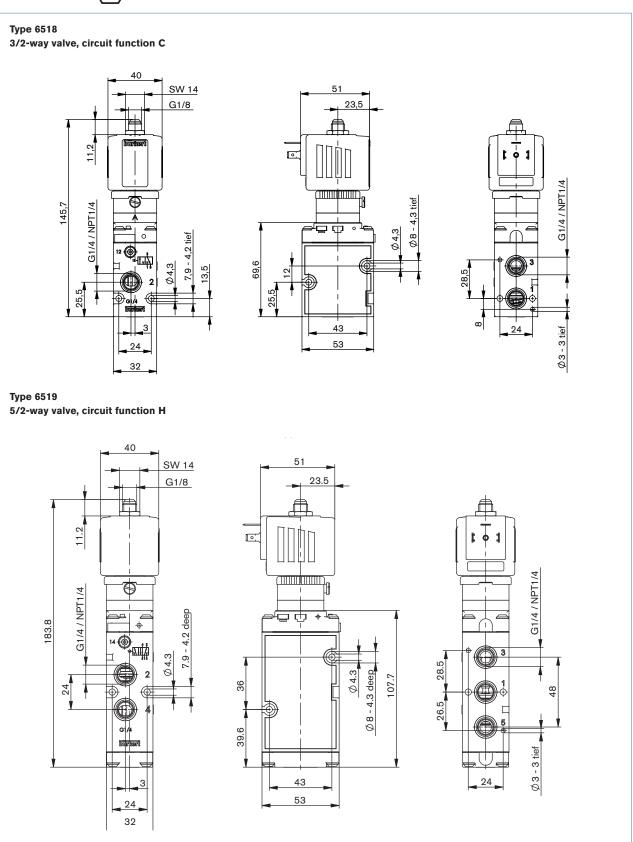






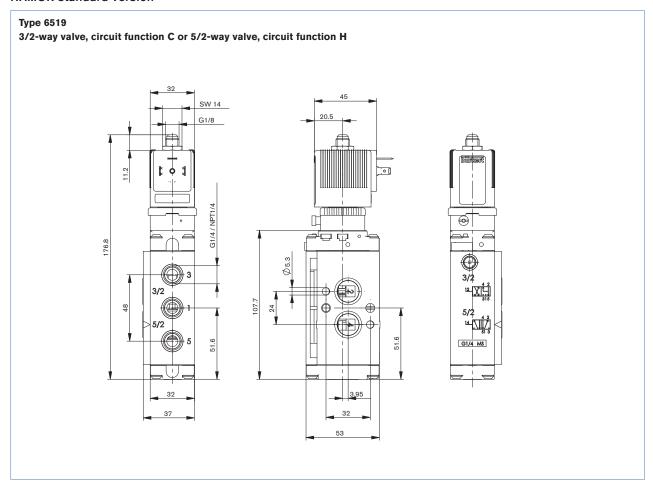
### Ex i versions







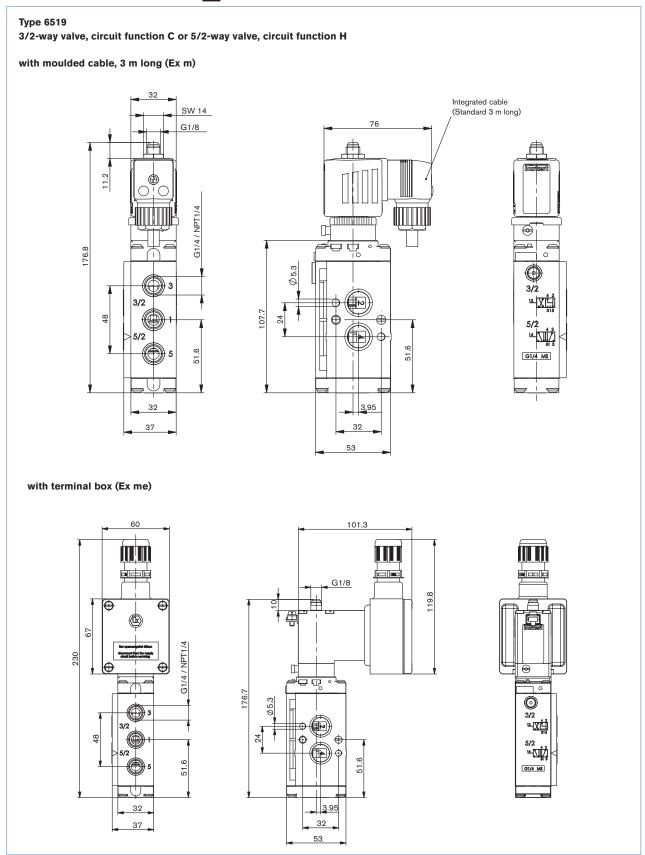
### NAMUR standard version





### NAMUR Ex m/me-Ausführung

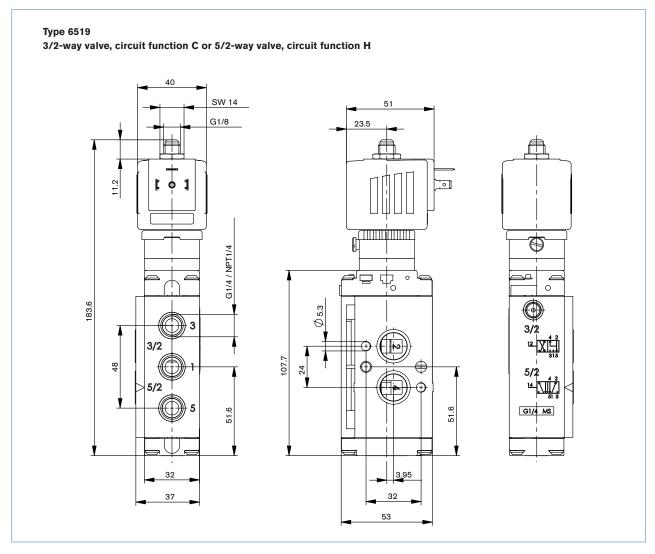






### NAMUR Ex i version





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